



# Roll Over Risks and Load Restraint Lessons



# Insights One – Rollovers

How can you Rollover on a straight road?



57 times with the same driver, same truck, same load, same corner, but only rolled on 58<sup>th</sup> time. How can that be?



## Insights One – Rollovers

### ❑ Roll Over Factors

### ❑ WHY - The Key Factors

- ❑ Speed & Cornering
- ❑ Roundabouts & Flick flack effect
- ❑ High Centre of Gravity
- ❑ Load Shift
- ❑ Road Geometry
- ❑ Tyres and Suspensions
- ❑ Kerb Impacts

### ❑ Electronic Roll Stability

### ❑ Speed

### ❑ Instantaneous Radius of Turning







Particularly note in this video how the chassis twists as the rear axle group lifts off while the prime mover is still in full contact with the road.



Look *Carefully* at the picture..... NO brakelights!





# Analysis of load restraint test





# Analysis of load restraint test

*Engistics*



Driver now knows, brake lights on  
1.0 sec elapsed time, rims being scrubbed

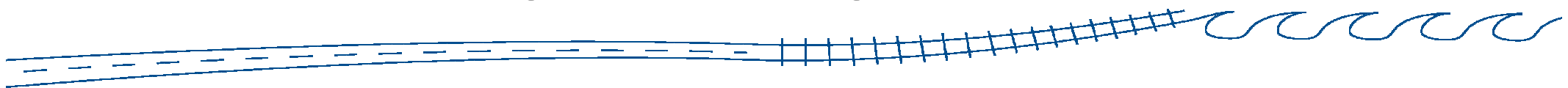


# Analysis of load restraint test





# Speed + Turning = Centrifugal force



The Overturning Force =  $\frac{\text{Speed}^2}{\text{Radius of Cornering}}$

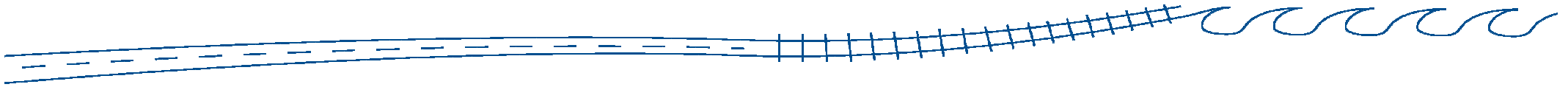
		<u>Speed<sup>2</sup></u>	Increases overturning by
If the Recommended speed was	60 km/h	3600	17.4%
Is it serious if the truck does	65 km/hr	4225	36.1%
Or if the truck does say	70 km/hr	4900	

Now say the driver misjudges the line of the corner a little, and has to “tighten up”

		<u>Radius 90%</u>	<u>Radius 80%</u>
If the Recommended speed was	60 km/h	4000	4500
Is it serious if the truck does	65 km/hr	4695	5281
Or if the truck does say	70 km/hr	5444	6125
		30.4%	46.7%
		51.2%	70.1%



# Electronic Rollover Prevention



ERP works by:

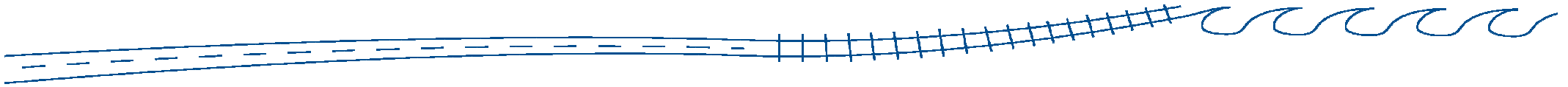
- Initial micro pulses to sense the rollover point
- Monitoring the lateral forces and adding a (modest) safety margin
- Braking when the forces reach the safety margin

BUT it takes time to slow sufficiently if it's a swerve failure.

Extra time to brake with very heavy combinations

**ERP about 80-90% successful**



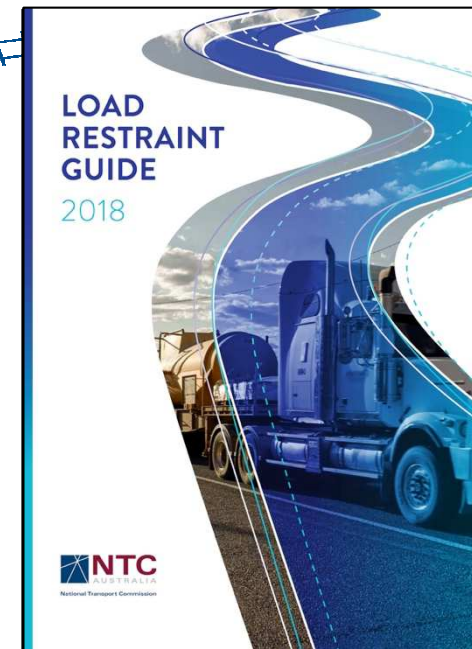


# Load Restraint



# Load Restraint Compliance

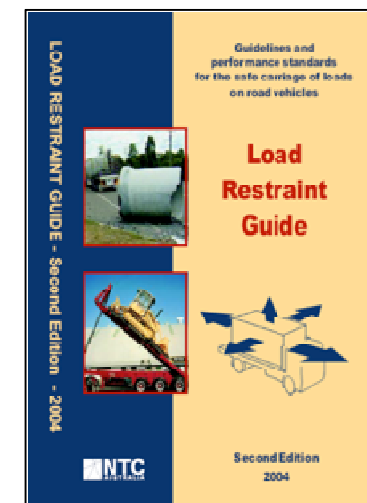
- In Feb 2018, the NTC published a new Edition of the Load Restraint Guide
- HV National Law changed on 1 October 2018 to specifically quote the Performance Standards
- WA and NT (not in HVNL) still reference the 2nd edition performance standards (for now?)



HVNL

## Performance standards

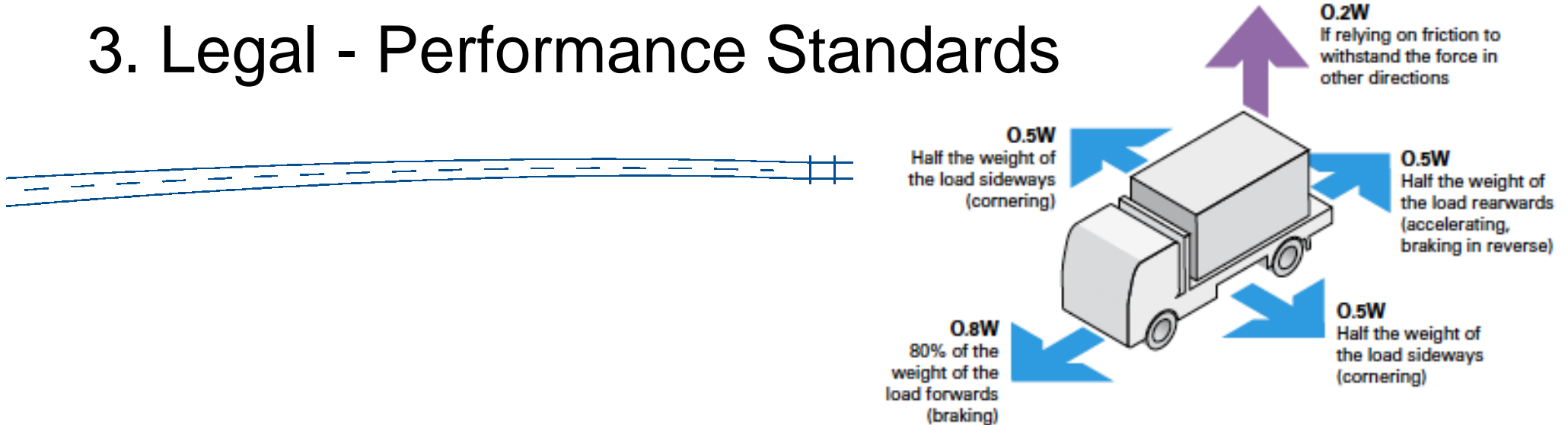
- Good news – No effective change
- Better legal clarity eg Blocked & Contained = max gap 200mm forwards, 50mm sideways, defines "adversely affect stability"
- Nothing stops WA using better guidance in the new Guide to get better safety



WA & NT



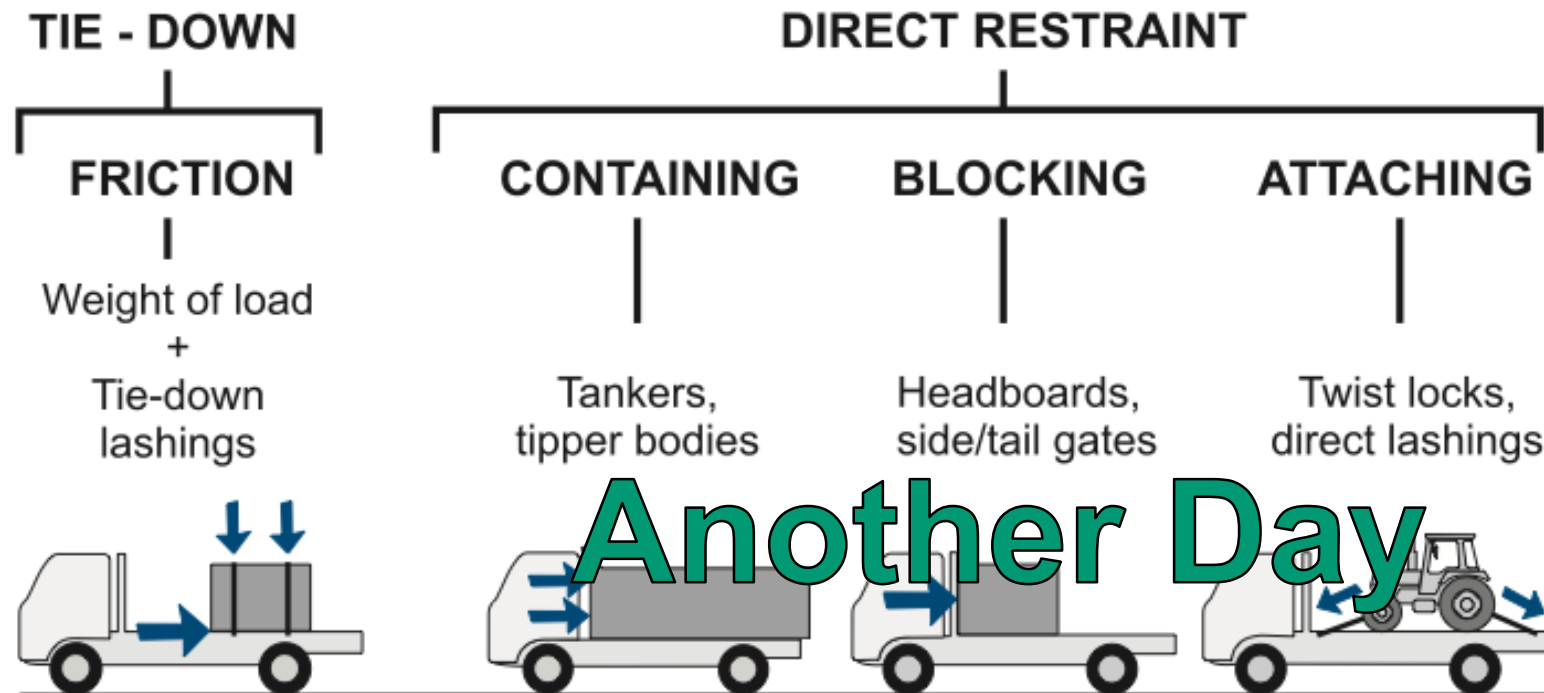
### 3. Legal - Performance Standards



- (3) For subsection (1), the circumstances are that the loaded vehicle is subjected to—
- (a) any of the following, separately—
    - (i) 0.8g deceleration in a forward direction;
    - (ii) 0.5g deceleration in a rearward direction;
    - (iii) 0.5g acceleration in a lateral direction; and
  - (b) if friction or limited vertical displacement is relied on to comply with paragraph (a)—0.2g acceleration in a vertical direction relative to the load.



## 4. Types of Load Restraint

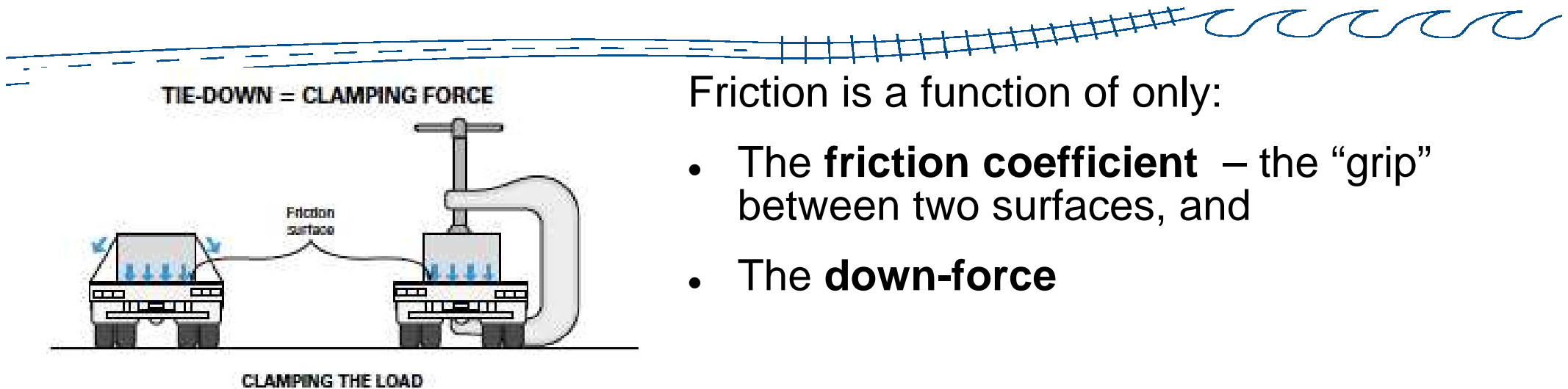


Another Day

- Many loads in Australia use tie-downs.
- Friction is critical for the tie-down method



## 4. Friction is Critical for Tie Down



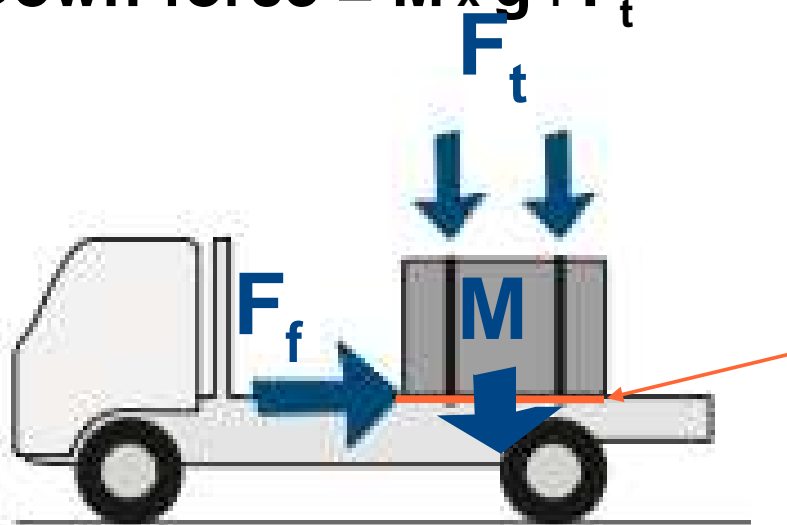
Friction is a function of only:

- The **friction coefficient** – the “grip” between two surfaces, and
- The **down-force**

$$F_f = \mu \times \text{Down-force}$$

$$\text{Down-force} = M \times g + F_t$$

- Down-force is a combination of:
  - The weight of the object
  - +
  - The vertical force down from lashing tension



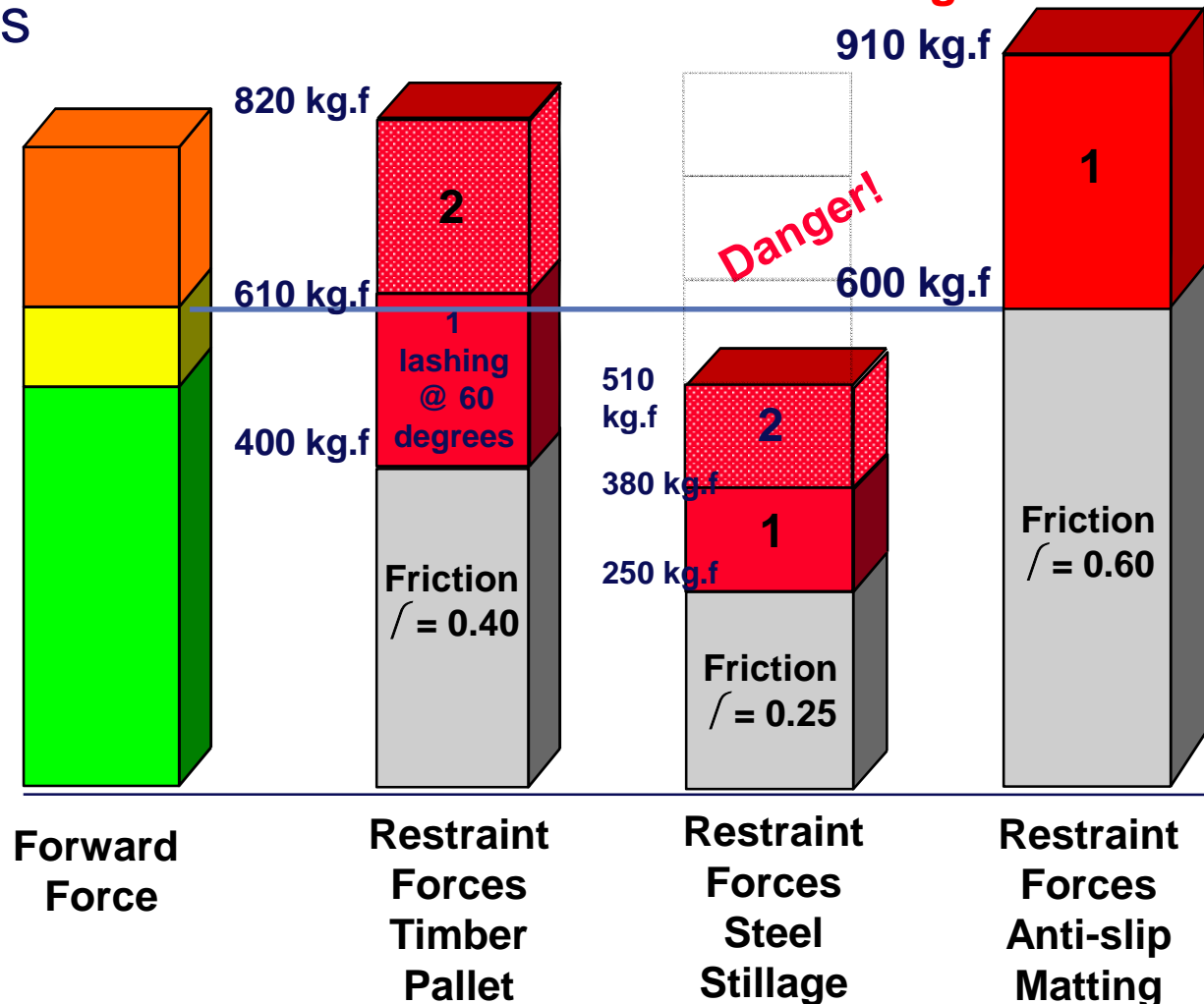
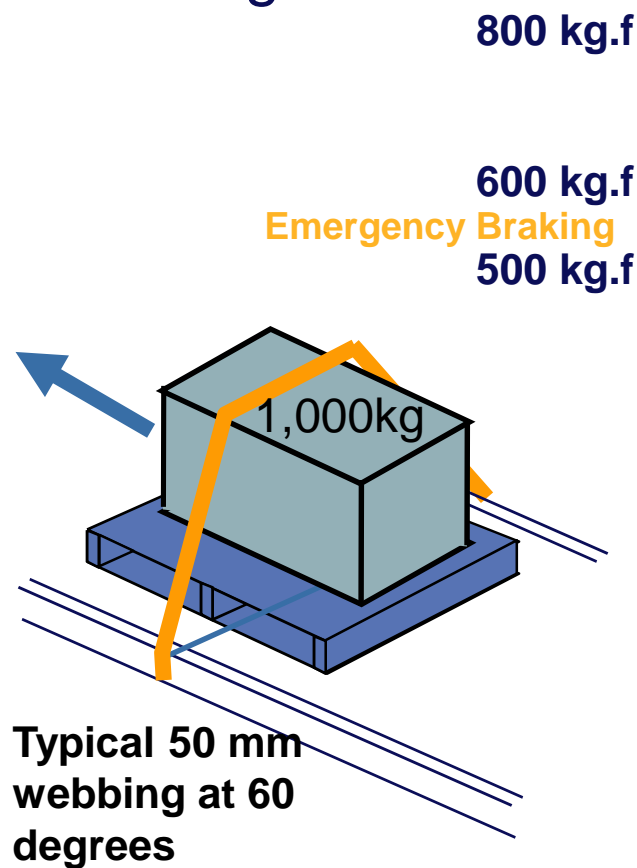
*Friction factor between the surfaces, “ $\mu$ ”*



### 3. Tie-down Restraint – Case Study

**Friction is more important than the number of lashings!**

Forward Sliding Forces  
- 1000 kg load





About 4-5 Australians die each year because of LR fails *Engistics*

6<sup>th</sup> Dec 2014





# Rollover Risks & LR Lessons

- ❑ Speed x Speed is what counts
- ❑ Beware a Swerve !
- ❑ Only ERP can save rollovers, and that is only sometimes (80 – 90%)
- ❑ New Load Restraint Guide still has same Performance Standards
- ❑ New Guide gives better SAFETY advice
- ❑ For Tie Down, Friction dominates all else
- ❑ Low Friction = High Risk!



*This B-Double rolled over carrying 68,000 empty wine bottles  
High CoG + ~13 km/hr too fast at country roundabout*





Questions?

